



UNIFIED SCREW CAPS ORDER FORM



What They Are and How They Work

Unified Screw Caps are steel screws designed to contain die springs in the assembly of stamping dies. They are manufactured from 1018 steel & case-hardened with a black oxide finish to protect from corrosion & wear. **Unified Screw Caps** eliminate the need for blind spring pockets by drilling clearance holes for the springs, tapping then inserting the screw cap. With this advanced design concept, dies can be assembled & disassembled more efficiently resulting in fewer damaged or broken punches during die maintenance.

Quantity (sold in 12s or 100s)	Part #	Size - TH'D x Lg	Hex	Recommended Spring O.D.
	USC-8	7/16-20 x 1/4	3/16	3/8
	USC-1	1/2-20 x 5/16	1/4	3/8-7/16
	USC-9	9/16-18 x 5/16	1/4	7/16-1/2
	USC-2	5/8-18 x 5/16	1/4	1/2-9/16
	USC-10	11/16-18 x 3/8	1/4	9/16-5/8
	USC-3	3/4-16 x 5/16	1/4	5/8-11/16
	USC-4	7/8-14 x 5/16	1/4	3/4
	USC-11	7/8-14 x 7/16	3/8	3/4
	USC-5	1-14 x 5/16	1/4	3/4-13/16
	USC-5A	1-14 x 5/16	3/8	3/4-13/16
	USC-12	1-14 x 7/16	3/8	3/4-13/16
	USC-6	1-1/8 - 12 x 5/16	1/4	13/16-1
	USC-13	1-1/8 - 12 x 1/2	3/8	13/16-1
	USC-7	1-1/4-12 x 5/16	1/4	1
	USC-14	1-1/4-12 x 1/2	1/2	1
	USC-15	1-3/8-12 x 1/2	1/2	1/16-1-1/4
	USC-16	1-1/2-12 x 1/2	1/2	1-1/4
	USC-17	1-1/2-12 x 5/8	1/2	1-1/4
	USC-18	1-3/4-12 x 7/16	1/2	1-1/2
	USC-19	1-3/4-12 x 3/4	1/2	1-1/2

UNIFIED SCREW CAPS – Style S

Quantity (sold in 12s or 100s)	Part #	Size - TH'D x Lg	Hole	Slot
	USC-21	7/16-20 x 1/4	-	0.45 x 5/64
	USC-22	9/16-18 x 5/16	-	0.57 x 3/32
	USC-23	11/16-18 x 3/8	-	0.72 x 1/8
	USC-24	7/8-14 x 7/16	3/8	.081 x 1/8
	USC-25	7/8-14x 9/16	3/8	0.81 x 1/8
	USC-27	1-1/2-12 x 5/8	1/2	.162 x 5/32

*Metric sizes available upon request

ORDER INFORMATION	
COMPANY _____	SHIP VIA: _____
PHONE # _____	
PURCHASE ORDER #: _____	